

ALPHA WIRE COMPANY
CUSTOMER PRODUCT SPECIFICATION

Part Number: 6348
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Issue: 3
Issue Date: 5/23/2005
Effective Date: 8/1/2005

A. Construction

Diameters

- 1) Component 1 25 X 1 COND
 - a) Conductor 22 (7/30) AWG TC
 - b) Insulation 0.010" Wall, Nom. PVC, Semi Rigid 0.050
 - (1) Color Code Alpha Wire Color Code F

Cond	Color	Cond	Color	Cond	Color
1	BLACK	10	ORANGE/BLACK	19	BLUE/RED
2	WHITE	11	BLUE/BLACK	20	RED/GREEN
3	RED	12	BLACK/WHITE	21	ORANGE/GREEN
4	GREEN	13	RED/WHITE	22	BLACK/WHITE/RED
5	ORANGE	14	GREEN/WHITE	23	WHITE/BLACK/RED
6	BLUE	15	BLUE/WHITE	24	RED/BLACK/WHITE
7	WHITE/BLACK	16	BLACK/RED	25	GREEN/BLACK/WHITE
8	RED/BLACK	17	WHITE/RED		
9	GREEN/BLACK	18	ORANGE/RED		

- 2) Cable Assembly 25 Components Cabled
 - a) Twists: 2.7 Twists/foot (min)
- 3) Shield: Alum/Mylar Tape, 25% Overlap, Min.
 - a) Foil Direction Foil Facing Out
 - b) Drain Wire 24 (7/32) AWG TC
 - c) Braid TC,65% Coverage, Min.
- 4) Jacket 0.032" Wall, Nom.,PVC 0.390 (0.410 Max.)
 - a) Color(s) GRAY
 - b) Print ALPHA WIRE-* P/N 6348 25/C 22 AWG
SHIELDED 75C (UL) TYPE CM OR AWM 2464 --- LLXXXXXX
CSA TYPE CMG FT4 ROHS
* = Factory Code

[Note: Product may have c(UL) or CSA markings depending upon plant of manufacture.]

B. Industry Approvals

- 1) UL AWM/STYLE2464 80°C / 300V
 CM 75°C
 VW-1
- 2) CSA International CMG 60°C
 FT4
- 3) EU Directive 2002/95/EC(RoHS):

All materials used in the manufacture of this part are in compliance with EU Directive 2002/95/EU regarding the restriction of use of certain hazardous substances in electrical and electronic equipment. Consult Alpha Wire's web site for compliance Date of Manufacture.

- 4) California Proposition 65: The outer surface materials used in the manufacture of this part meet the requirements of California Proposition 65.

C. Physical & Mechanical Properties

- 1) Temperature Range -20 to 80°C
- 2) Bend Radius 10X Cable Diameter
- 3) Pull Tension 146 Lbs, Maximum

D. Electrical Properties (For Engineering purposes only)

- 1) Voltage Rating 300 V_{RMS}
- 2) Capacitance 36 pf/ft @1 kHz, Nominal Conductor to Conductor
- 3) Ground Capacitance 65 pf/ft @1 kHz, Nominal
- 4) Inductance 0.18 µH/ft, Nominal
- 5) Conductor DCR 16.4 Ω/1000ft @20°C, Nominal
- 6) OA Shield DCR 3.4 Ω/1000ft @20°C, Nominal

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E. Other

- 1) Packaging
 - a) 1000 FT
 - b) 500 FT
 - c) 100 FT

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